

Date: Tuesday, 10/17/2006 11:20:05 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STRUT  
 Job Number : 29042  
 Estimate Number : 11084  
 P.O. Number : NIA Part Number : D30071  
 This Issue : 10/17/2006 S.O. No. : NIA Drawing Number : D3007 REV A1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : A1  
 Previous Run : NIA Material : NIA  
 Due Date : 11/10/2006 Qty: 15 Um: 20 Each  
 Written By : JA 06.10.17  
 Checked & Approved By : JA 06.10.17  
 Comment : Est. A010323 New Issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D2704 Cross Brace



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Cross Brace

Pick:

Qty Part Number Description Batch  
 1 D2704 Strut

Batch

B14144 (X5)

B15169 (X10)

(X15)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Drill one end as per Dwg D3007

m106/12/01

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ND 6-12-1

(15)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA (5) 57117

26/12/05 (15)

m106/12/01

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ED 06/12/06

Job Completion



C206/12/06

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: DL Date: 06/12/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

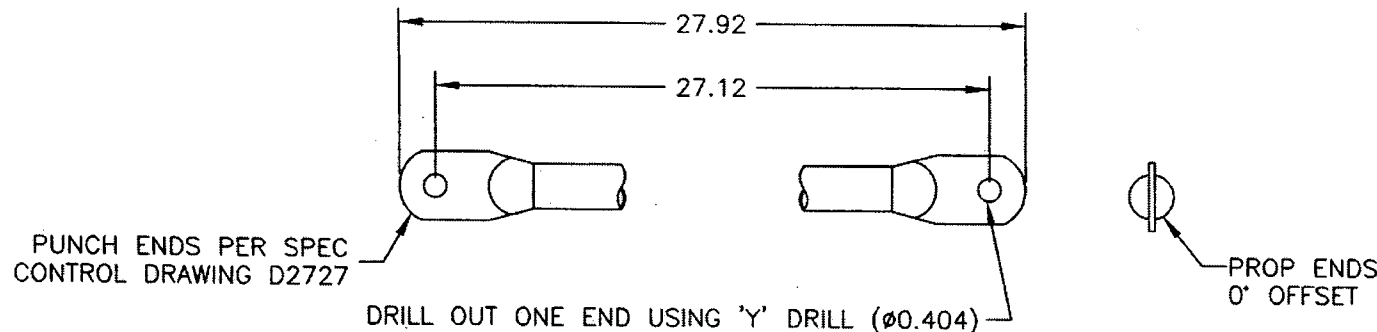
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART**

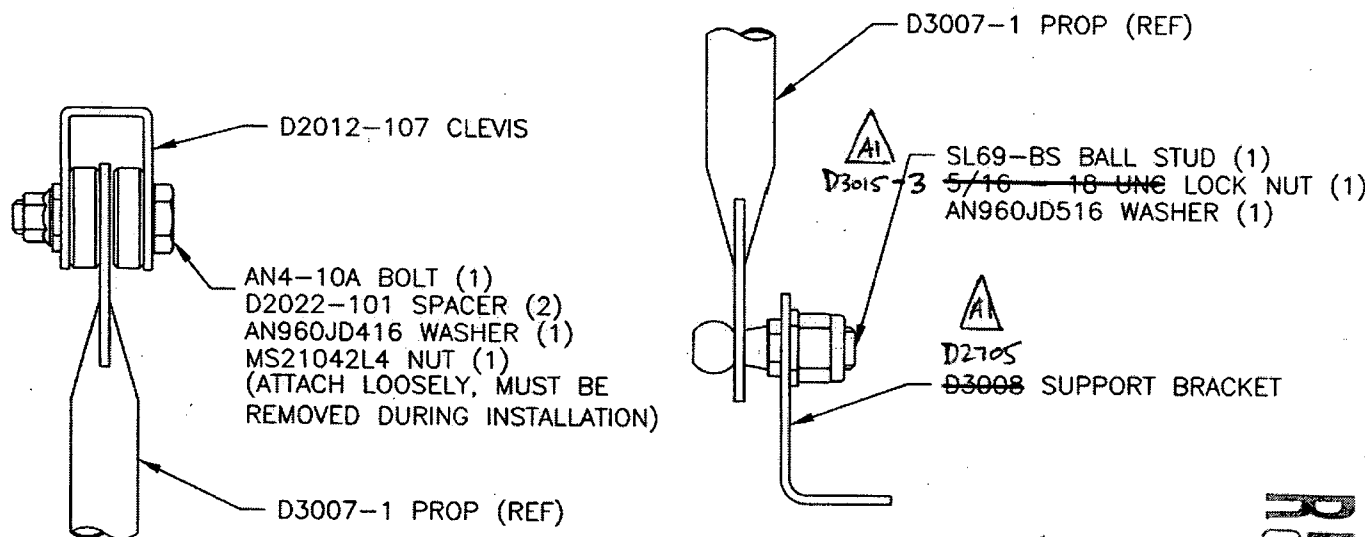
GA COPY

| DESIGN            | DRAWN BY           | DART AEROSPACE LTD<br>HAMKESBURY, ONTARIO, CANADA |              |
|-------------------|--------------------|---|--------------|
| CHECKED <i>CP</i> | APPROVED <i>CP</i> | DRAWING NO.                                       | REV. A       |
| DATE              |                    | D3007   | SHEET 1 OF 1 |
| 01.03.22          |                    | TITLE   | SCALE        |
|                   |                    | PROP ASSEMBLY                                     | 1:2          |
| A                 | 01.03.22           | NEW ISSUE   |              |
| A1                | 01.05.09           | CHANGE TO D2705 + D3015-3                         |              |



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL  
ENSURE SEAMLESS TUBE IS USED  
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

RELEASED  
01.03.30

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
29042